



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5337-011
Job Sheet 196678



Part No: D5337-011

Job Qty: 1 pcs

Part Name: Basket Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/19/19

Job Tracking No:

Due Date: 7/12/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D5337 REV B, D2690-6 REV B2 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 15.12.21
PA3 DD VERF:JLM IPP REV:C 17.03.27 AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1		7/12/19	0.00	0.00	Packaging 1 - 1		
		pcs					Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

BEF 19-09-11

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	Handfinish - 4-1-Assembly-B4B	1 pcs	7/12/19	0.00 0.76	Handfinish - 4 - 1 - B4B	
					Handfinish - 4 - 10 - B4B	BEB 19-09-12
					Handfinish - 4 - 11 - B4B	
					Handfinish - 4 - 12 - B4B	
					Handfinish - 4 - 13 - B4B	
					Handfinish - 4 - 14 - B4B	
					Handfinish - 4 - 15 - B4B	
					Handfinish - 4 - 2 - B4B	
					Handfinish - 4 - 3 - B4B	
					Handfinish - 4 - 4 - B4B	
					Handfinish - 4 - 5 - B4B	
					Handfinish - 4 - 6 - B4B	
					Handfinish - 4 - 7 - B4B	
					Handfinish - 4 - 8 - B4B	
					Handfinish - 4 - 9 - B4B	
120	QC 5	1 pcs	7/12/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
130	Packaging 3-1 - Stock - B4B	1 pcs	7/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	NC
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1	7/12/19	0.00 0.00	QC 21 - SA - 21
		pcs			QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - Pick Kit Descriptions: 110 - (Assemble as per dwg) MANUFACTURE AND INSTALL LANDYARD CUT AT 9.125" (D2690-6) 120 - (QC5- Inspect part completeness to step on W/O) 130 - Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					

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Job BOM					M.V. 011845
Part / Item	Component Name	Quantity	Operation	Container	
97447A010	Blind Rivet	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5019014.	
AN3-13A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5098032.	
AN3-16A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5205082.	
AN3-7A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5089286.	
AN310-4	Nut	5 Ea (5 ea)	100-Packaging 1 - Pick Kit	2x5156896/3x FM 127815	
AN310C4	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5207713.	
AN4-12	Bolt	5 Ea (5 ea)	100-Packaging 1 - Pick Kit	5174185.	
AN5-17A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5183501-3.	
CBL-1240	Cable	.7700 ft (.77 ea)	100-Packaging 1 - Pick Kit	5157380.	
CBL-460	Loop Sleeve	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5187877.	
D2535	Spring	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5154034.	
D2537-PO	Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5123161.	
D2690-6	Lanyard	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5197189.	
D3917-3	Washer	10 pcs (10 ea)	100-Packaging 1 - Pick Kit	5189220.	
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5204821.	
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5184412.	
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5173004.	
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5188451.	
D3953-7	Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	2x5188826/H	
D3953-9	Gas Spring Washer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5188752.	
D3969-7	Spring (Basket Lid)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5131610.	
D5319-175	Placard, Max Load	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5132636.	
D5322-041	Handle Weldment	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5095060.	
D5323-1	Bumper	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5171571.	
D5324-1	Drag Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5008686.	
D5331-041	Basket Base Assembly, LH	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5212045.	
D5336-041	Basket Lid Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5212049.	
D5336-043	Basket Lid Assembly, LH	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5212132.	
MS17984-C410	Quick Pin Replacement	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5121464.	
MS20600-AD4W3	Cherry Rivet	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5202554.	
MS21042L3	Nut	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5199496.	
MS21042L5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5208679.	
MS24665-151	Cotter Pin	5 Ea (5 ea)	100-Packaging 1 - Pick Kit	5144955.	
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5157264.	
NAS1149C0432R	Washer (AN960C416L)	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5208695.	
NAS1149F0332P	Washer (AN960-10L)	12 Ea (12 ea)	100-Packaging 1 - Pick Kit	5155876.	
NAS1149F0432P	Washer (AN960-416L)	10 Ea (10 ea)	100-Packaging 1 - Pick Kit	5155666.	
NAS1149F0563P	Washer (AN960-516)	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5205116.	
NAS1149FN432P	Washer (AN960-4)	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	F120306.	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	97447A010	4	643	0
	AN3-13A	4	23	0
	AN3-16A	2	166	0
	AN3-7A	2	316	0
	AN310-4	5	111	0
	AN310C4	2	59	0
	AN4-12	5	55	0
	AN5-17A	4	122	0
	CBL-1240	1	282	0
	CBL-460	2	1,153	0
	D2535	2	196	0
	D2537	2	110	0
	D2690-6	1	112	0
	D3917-3	10	98	0
	D3953-17	2	10	0
	D3953-19	1	25	0
	D3953-21	1	38	0
	D3953-3	2	57	0
	D3953-7	2	64	0
	D3953-9	2	157	0
	D3969-7	1	4	0
	D5319-175	1	4	0
	D5322-041	1	1	0
	D5323-1	4	19	0
	D5324-1	1	2	0
	D5331-041	1	0	0
	D5336-041	1	0	0
	D5336-043	1	0	0
	MS17984-C410	1	18	0
	MS20600-AD4W3	4	344	0
	MS21042L3	8	1,409	0
	MS21042L5	4	589	0
	MS24665-151	5	348	0
	MS24665-300	2	548	0
	NAS1149C0432R	2	1,781	0
	NAS1149F0332P	12	2,671	0
	NAS1149F0432P	10	1,572	0
	NAS1149F0563P	4	347	0
	NAS1149FN432P	4	125	0
Part Specifications				
Specifications could not be found.				

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				MRB (QSI042)	
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)			
Description Work Order Deviation				Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐				FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Other/Details: _____									
Completed By				Lead hand / Supervisor					
QC / QA Coordinator									